

ADDITIVE HCCK-30			
Specification BY 390401182.022-2011	Neutral calcium sulfonate, produced on synthetical dialkylbenzene sulfonic acid.		
Characteristics	Minimum	Typical value	Maximum
Kinematic viscosity at 100 °C, mm²/sec. (cSt)	-	25.0	80.0
Flash point (COC), °C	180	220	-
Total base number (TBN), mg KOH/g	-	16	30
Calcium content, % wt.	1.80	2.40	-
Sulfate ash content, % wt.	-	8.0	10.0
Condition of usage	Recommended solution temperature of additive in base oil is up to 70 °C. Any devices providing uniformity of stirring of package of additives in base oil can be used for dissolving. Shelf life at ambient temperature – 12 months.		
Safety requirements	Before usage the product please read material safety data sheet (MSDS) of the product.		